Work Order ID 60102 Thursday, June 24, 2010 10:34:37 AM											
Item ID: D20 Revision ID:	5-634-011			Accept				s s	etup Sta		
Item Name: Skids Start Date: 6/24 Required Date: 7/8/2 Reference:	/2010 Start Qt	-	18484 184 185 18484 184 185		Cust Item II Customer:	D:			Sto		
Approvals: Pro	cess Plan:	H	Date: Date:	Tooling: SPC (Y/N):		ite:		F	tun Sta Sto		
Sequence ID/ Work Center ID	Operatio Descripti			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr IIN D205-634	Revision Nbr Rev F										
DC Document Control		Memo Photocopy CHG 007	bluefile &type labcls per PPI	0.00 0.00 P D205-634-011	Siologliz						
110 Packaging Packaging	Pick Kit	Memo		0.00				col	8/12-	<u> </u>	-
120 QC	QC4- 100%	% Inspect kit Memo	s for completeness	0.00	Siolouliz						

Quality Control

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES '											
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
				 			Prod Mgi						
Part No:		PAR #:	Fault Car	legory:	_ NCR: Yes	No DQA:							
	Rese	olution:	Disposit	ion:	_ QA: N/C Clo	sed:	Date: _						
NCR:		,	WORK ORI	DER NON-CONFORMA	ANCE (NCR)	ar an boar						
		Description of NC		Corrective Action Section		Verification	Approval Approv						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector					
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NOTE: Date & initial all entries

Work Order ID 60102

Thursday, June 24, 2010 10:34:37 AM



Page 2

Item ID:

D205-634-011

Accept

Date:

Tool # Plan

Code

Setup Start

Revision ID:

Item Name:

Skidtube

Start Date:

Required Date: 7/8/2010

6/24/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC:

Operation

Description

Date: _____

Date: Tooling:

SPC (Y/N):

Set Up/

Run Hours

Tool ID

Date:

Run

Accept

Qty

Start

Stop

Stop

Reject

Number

Reject

Insp.

Stamp

Sequence ID/

Work Center ID

130

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D205-634-011

Location:

PPP rev:

140

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

10/08/16 of CL1018/16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date Q	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
							Prod Mgr	<u>'</u>					
			PROCEDURE CHANGE PAR #: Fault Category: Ition: Disposition: WORK ORDER NON- Description of NC										
Part No: PAR #:		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:								
Resolution:		Disposition	n:	QA: N/C Closed: Date:									
NCR:			WORK ORDI	R NON-CONFORMA	NCE (NCR)							
DATE	STEP	Description of NC		Corrective Action Section		Verification	n Approval	Approval					
DATE	SIEP	Section A		Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector					
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NOTE: Date & initial all entries

Picklist Print

Thursday, June 24, 2010 10:34:42 AM

Work Order ID: 60102

Parent Item:

D205-634-011

Parent Item Name:

Skidtube



Start Date: 6/24/2010

Required Date: 7/8/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:P□02.08.28□Removed QC5 from Step 5□KJ□

IPP Rev R 09.01.28 now chg 006 (DSI 9417) DD verified by:

IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-041 Replacement Skidtube		Manufactured	No			110	Each	5.0000		609	24	/ 1/6/,	3 6 P
				Location		Loc ·	<u>Oty</u>	Loc Code					
				FG073			5		_		_		
					58491		1		_		_		

K10003

Saddle, D205-634-011

Manufactured

No

110 3.0000 Each

Location Loc Qty Loc Code PK 57963 0 59443

Dart Aerospace Ltd

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W/O:			WO	RK ORDER CHANGE	S				*
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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			,						
Part No:		PAR #:	Fault Category: NCR: Yes No DQA: Da						
Resolution:			Disposition	:	QA: N/C C	Date: _	»:		
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC Section A	Initial	Action Description	cription Sign &			Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	Date)		-	
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NOTE: Date & initial all entries